

Analysis of epoxy anti-corrosion coatings with (reactive) pyrolysis gas chromatography/mass spectrometry

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Introduction

Marine coatings, specifically anti-corrosion or antifouling paints, could be the largest source of microplastics in the marine environment, according to new estimates¹. However, there is very little environmental data on marine paint particles. One of the reasons is the analytical challenge posed by the heterogeneous composition, density, and structural complexity of these organic coatings.

Epoxy resins (EP) are one of the major anti-corrosion coating types used in the marine environment. Therefore, we are investigating the potential of pyrolysis gas chromatography/mass spectrometry (Py-GC/MS)

- to identify EP
- to distinguish them from structurally similar polycarbonate (PC)
- to achieve mass quantification

Table 1: Direct pyrolysis and reactive pyrolysis targets for 3 different EP products from different manufacturers (product A, B, C) and a PC reference product.

Peak #	Compound	BP [m/z]	RI	direct pyrolysis			PC	reactive pyrolysis		
				Prod. A	Prod. B	Prod. C		Prod. A	Prod. B	Prod. C
1	Benzene	78	681							
2	Toluene	91	767							
3	non-identified compound	109	786							
4	p-Fluoroethylbenzene	109	880							
5	Anisole	77	920							
6	2-Ethylhexanal	72	958							
7	3-Ethyltoluene	105	972							
8	Phenol	94	987							
9	1-Fluoro-4-(1-methylethyl)benzene	136	991							
10	Methoxymethylbenzene	91	995							
11	Benzofuran	118	1001							
12	2-Methylanisole	122	1014							
13	2-Ethyl-1-hexanol	117	1034							
14	o-Cresol	108	1060							
15	1-Methyl-4-isopropylbenzene	132	1096							
16	Methyl benzoate	105	1102							
17	2-Methylbenzofuran	131	1115							
18	2-Ethylphenol	107	1143							
19	2-Isopropylbenzaldehyde	148	1172							
20	3-Ethylphenol	107	1173							
21	o-Isopropylanisole	135	1182							
22	p-Isopropylphenol	119	1237							
23	2-Allyl-4-methylphenol	77	1252							
24	p-isopropenylphenol	121	1311							
25	1,3-Bis(1-methylethyl)benzene	158	1331							
26	non-identified compound	162	1339							
27	non-identified compound	159	1387							
28	non-identified compound	172	1452							
29	Dibenzofuran	168	1540							
30	1,2-Difluoro-1,2-diphenylethane	109	1554							
31	1-Fluoro-4-(1,3-dimethyl-3-butenyl)benzene	123	1584							
32	Ethyl laurate	88	1597							
33	9H-Xanthene	182	1664							
34	1,3-Diisopropyl-naphthalene	197	1692							
35	2,6-Diisopropyl-naphthalene	197	1698							
36	2,3-Dihydro-1,1,3-trimethyl-1H-indene	221	1745							
37	3,3',4,4'-Tetramethylbiphenyl	210	1759							
38	non-identified compound	135	1772							
39	2-Methoxydibenzofuran	198	1791							
40	1-Chloro-2-methyl-2-phenylpropane	119	1818							
41	1-Methoxy-4-(2-phenylpropan-2-yl)benzene	211	1829							
42	2,4-Diphenyl-4-methyl-2(E)-pentene	143	1858							
43	2,4,6-Trimethyl-1,1'-biphenyl	196	1871							
44	4-(1-Methyl-1-phenylethyl)-phenol	197	1893							
45	1-Methoxy-2-((4-methoxyphenyl)methyl)benzene	228	1863							
46	non-identified compound	148	1900							
47	4,4'-Dimethoxydiphenylmethane	228	1924							
48	2,6-Di-tert-butyl-naphthalene	225	1933							
49	2-(4'-Methoxyphenyl)-2-(2'-methoxyphenyl)propane	241	1953							
50	Dimethylbisphenol F	197	1989							
51	Dimethylbisphenol A	241	2097							
52	2-(4'-Methoxyphenyl)-2-(3'-methyl-4-methoxyphenyl)propane	255	2143							
53	4-[1-(4-Methoxyphenyl)-1-methylethyl]phenol	227	2155							
54	Methyl 3,5-di-tert-butyl-4-hydroxybenzoate	249	2161							
55	Bis(4-tert-butylphenyl) ether	267	2289							
56	non-identified compound	281	2249							
57	9-Ethyl-3,6-dimethoxy-10-methylphenanthrene	265	2327							

Materials and Methods

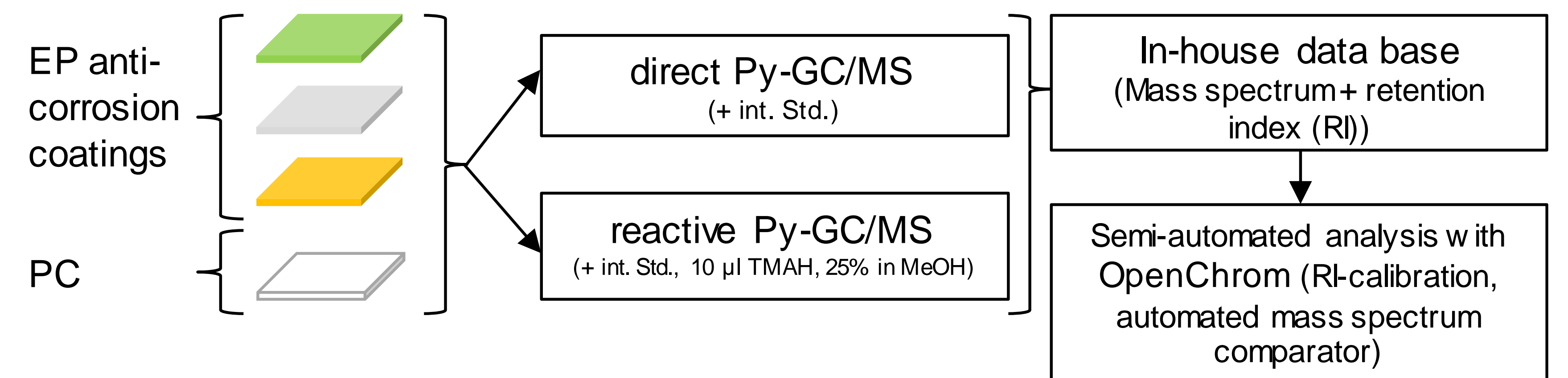


Figure 1: Schematic procedure of the analyses.

Identification

- A total of 55 compounds were identified for the different EP products (Table 1 & Figure 2; direct pyrolysis 36 compounds; reactive pyrolysis 53 compounds)
- Direct Py-GC/MS detected 26 compounds present in each measurement of each product; reactive Py-GC/MS: 28 compounds
- Of these compounds, 9 were not detected for PC (Table 1, in bold), 2 compounds were only identified for PC (italics)

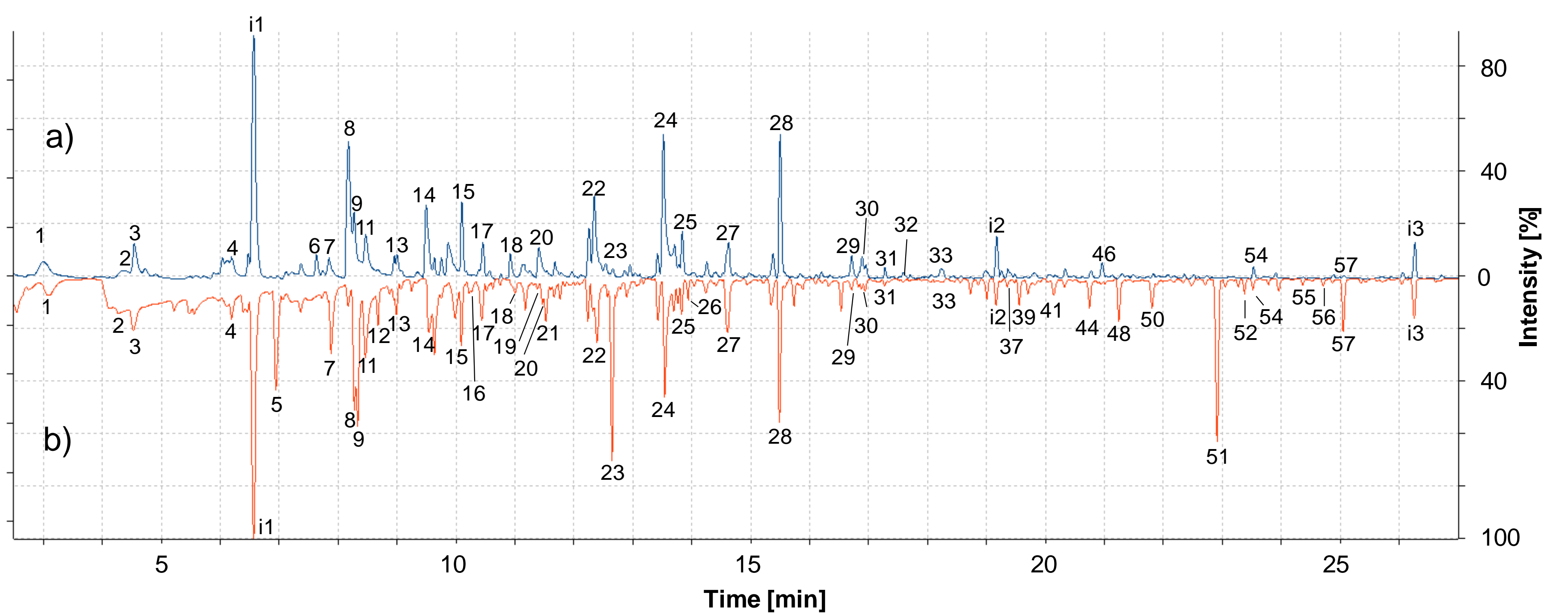


Figure 2: Pyrograms of epoxy resin (product B) obtained by a) direct pyrolysis; b) reactive pyrolysis with TMAH.

Quantification

- Linear correlations over wide calibration ranges for multiple pyrolysis products
- For most compounds: Product A & B very similar in response, product C with small offset
- PC fits into product A & B calibration curve (exception Dimethylbisphenol A)

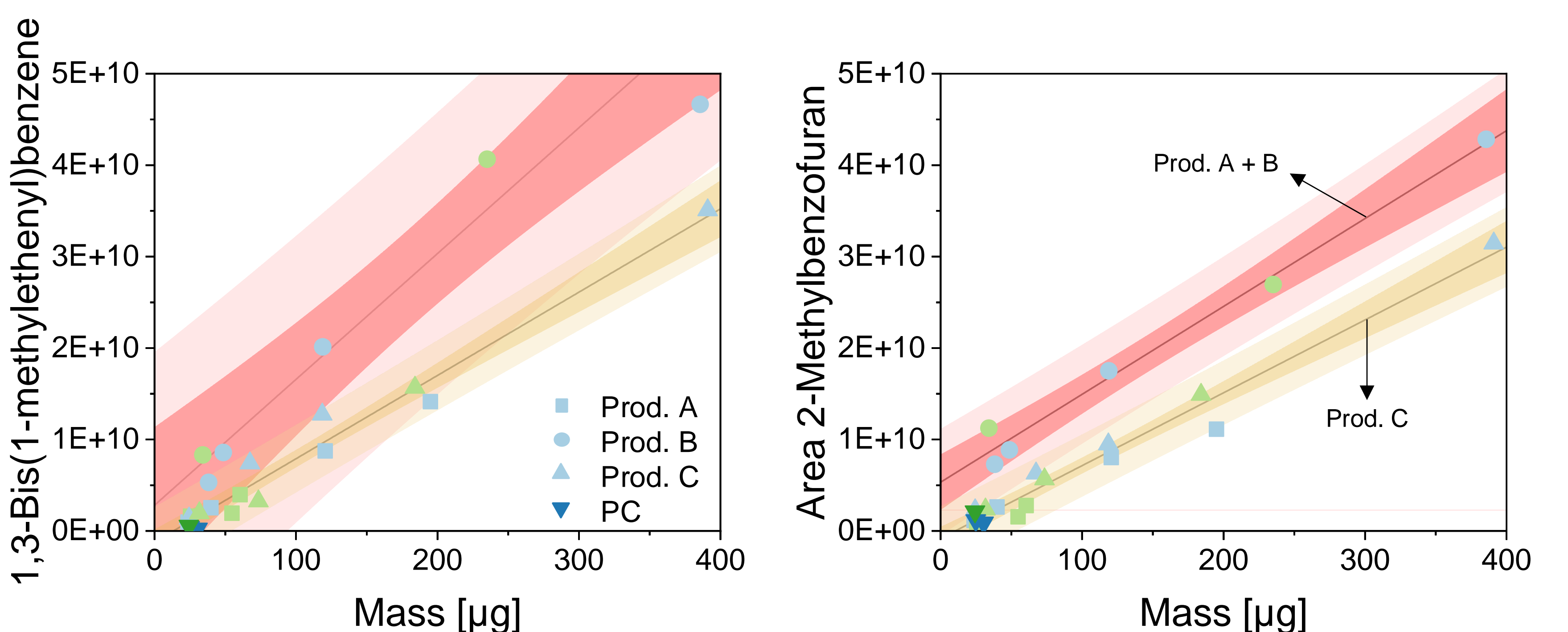


Figure 3: Examples of calibration curves for EP; blue symbols = direct Py-GC/MS, green symbols = reactive Py-GC/MS.

Outlook

- Expansion of the data basis for EP and especially PC (more products, weathered coatings); Influence of catalytic effects
- Application to marine sediments